

Job Posting

Position: CNC Operator (3/5 axis)

Reporting to: Value Stream Team Leader

Background:

The position of the CNC Operator plays an integral role in the Company achieving its objectives through ensuring quality assurance standards and production deadlines everyday on every product by following standardized work and contributing to the Company's "LEAN" way of thinking.

The Company offers turnkey composite solutions, delivering clients a complete range of engineering, tool building, product manufacturing, and shipping capabilities. This is done in a cost conscience environment that includes ISO-9001 Standards, Kaizen methodologies, and Lean Manufacturing principles.

Responsibilities:

- Meets daily production schedules and product quality through standardized work , including in-process control and 5S;
- Set-up and start- up of milling equipment, auxiliary equipment, and tooling as specified.
- Communicate to Value Stream Team Leader if cycle times are not achievable.
- Make recommendations on process improvements.
- Perform preventative maintenance on tools and records findings.
- Notify Quality Inspector of nonconforming processes.
- Maximizing employee work performance by participating in the development and ensuring adoption of all process changes as communicated through standard work;
- Ensuring appropriate materials and tools are available to as needed to meet production deadlines. Reporting insufficiencies to the Team Leader and/or appropriate department.
- Working with other line employees, departments, managers in working to solution on identified issues;
- When necessary taking on tasks in other work cells to ensure production deadlines are met;
- Contributing to a safe work environment by carrying out the health and safety responsibilities and by holding other employees accountable for following all Company health and safety rules and policies;
- Contributes to a positive work environment by dealing effectively with other Company departments, employees and external customers and by providing support to VSGL.
- Maintaining open 2-way communications with other Company employees at all levels, and encouraging input and participation in dealing with workplace improvements;
- Assists in controlling production costs by ensuring proper maintenance of equipment and effective use of consumables.

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Working Relationships:

This position is a key contributor to the Operations department taking ownership of the quality within their work cell. This position will also contribute to the overall improvements of the company through participating in team meetings and charters as necessary.

The CNC Operator will be required to support the Design Engineering, Manufacturing Engineering, and Operations through developing the lean culture needed to achieve the goal of being a high performing organization.

Qualifications:

- 1-3 years CNC 3-axis milling or router experience
- Understand M&G code
- Capable doing setups, measuring tool lengths
- 5 axis experience is a plus
- fiberglass and painting/bodywork experience is a plus
- college certificate or diploma in Engineering or CAD/CAM
- table saw, band saw and chop saw experience
- ability to read and interpret engineering drawings
- AutoCad or Solidworks experience is a plus
- General Windows Computer Skills
- Attention to detail
- Knowledge of Lean Manufacturing Principles and practices an asset
- Ability to work and contribute in a team environment;
- Solid written and verbal communication skills;
- Must be a self-motivated individual and not require full-time supervision.
- Must take and pass the CCT exam within 6 months of obtaining the position.

Apply to: jobs@formashape.com

With the Job reference in the subject line: **CNC Operator TRU**